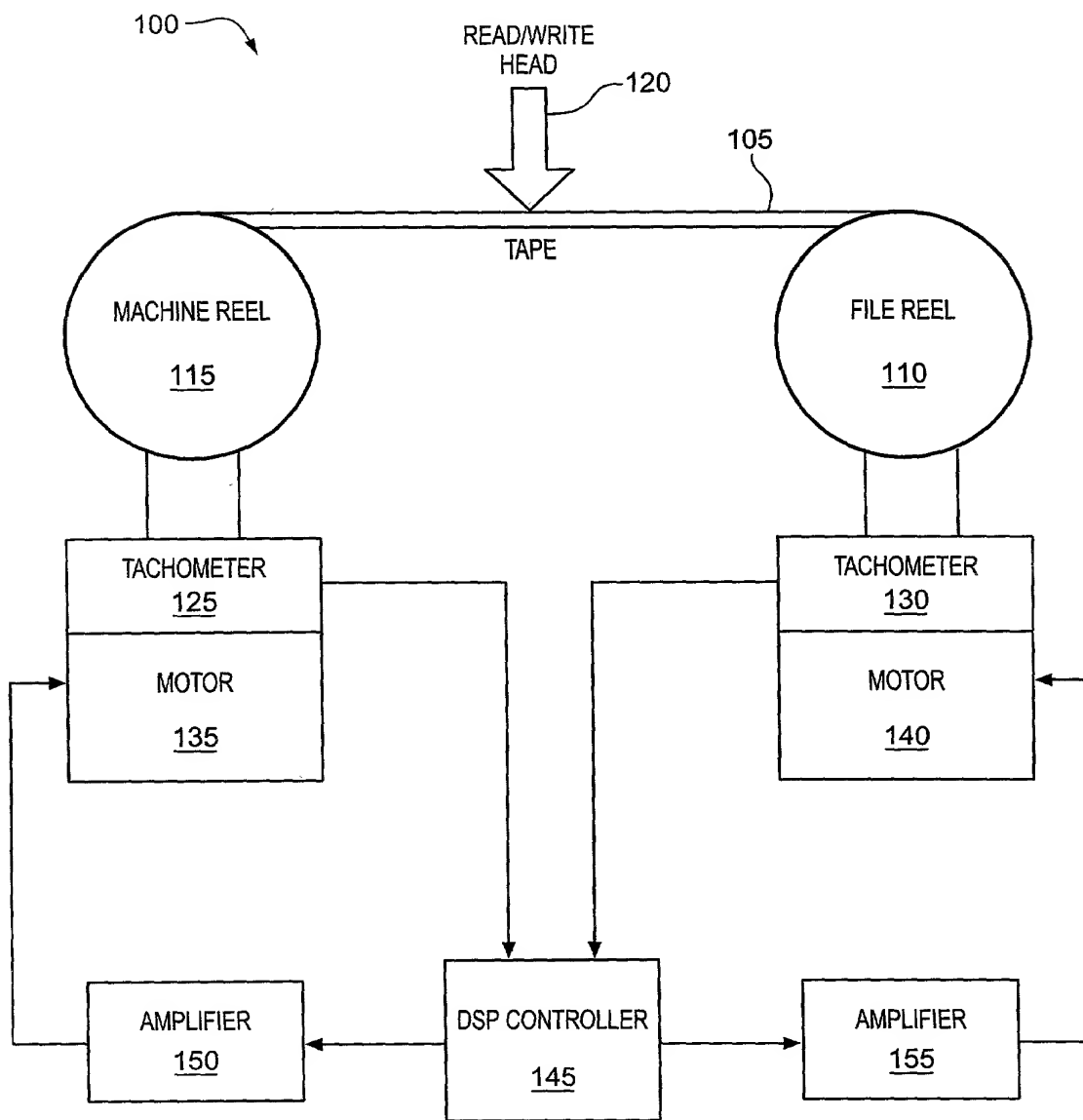


FIG. 1



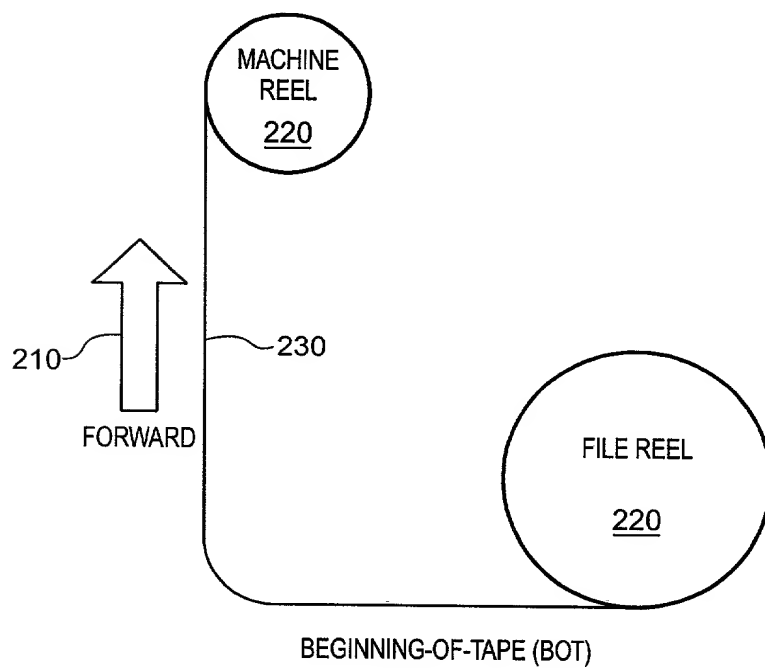


FIG. 2A

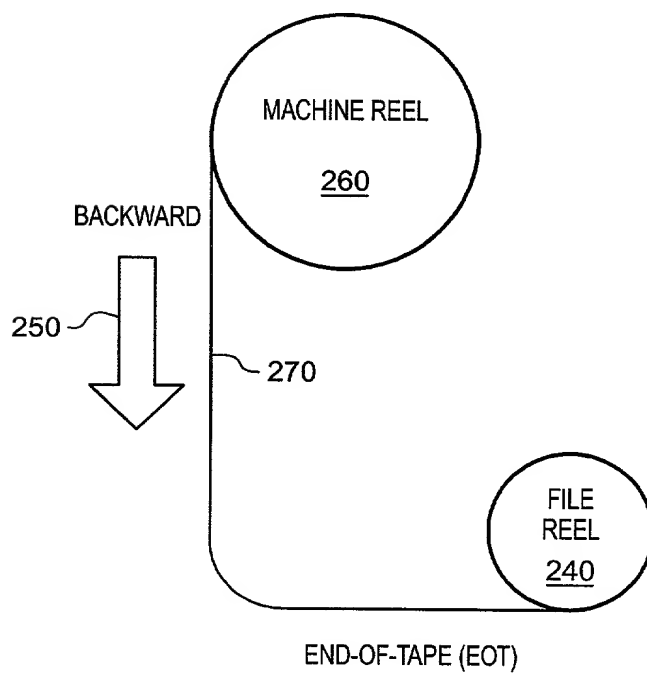


FIG. 2B

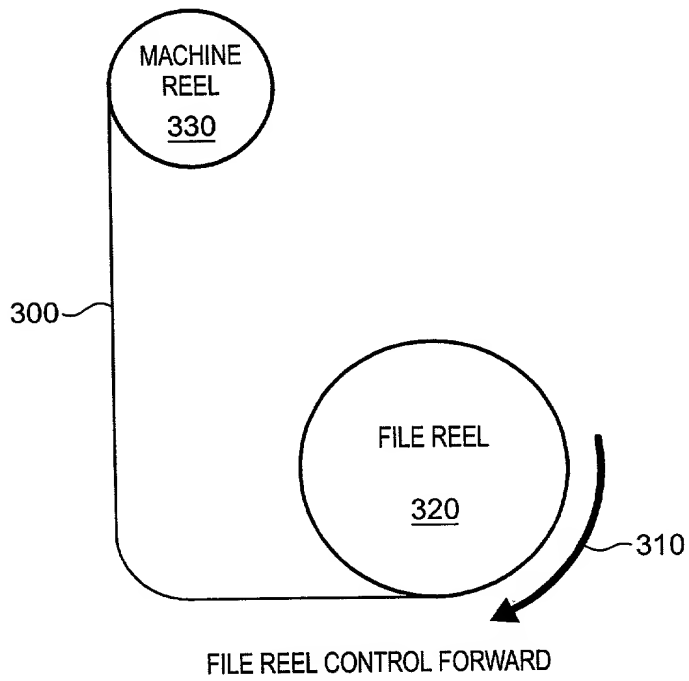


FIG. 3A

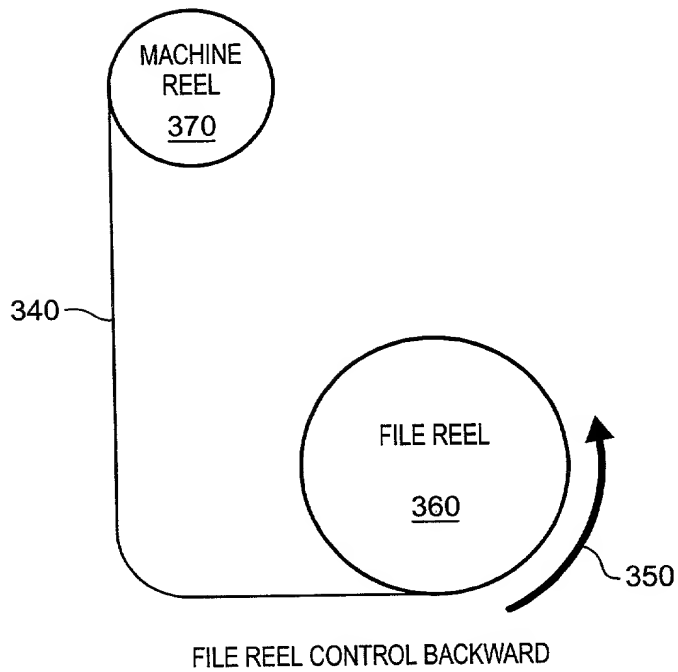


FIG. 3B

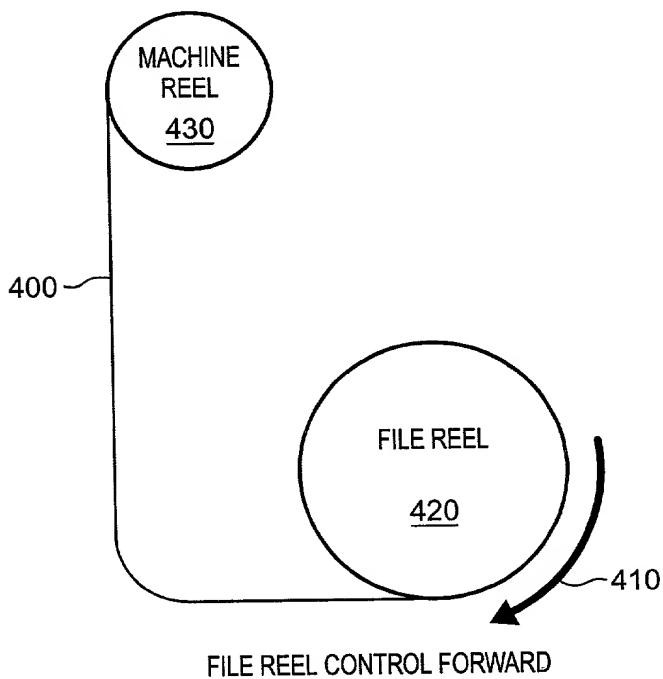


FIG. 4A

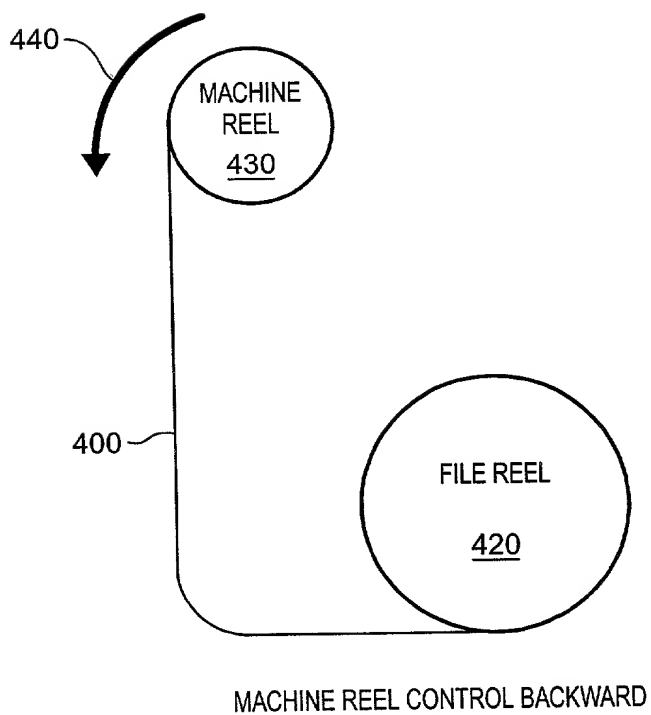


FIG. 4B

FIG. 5

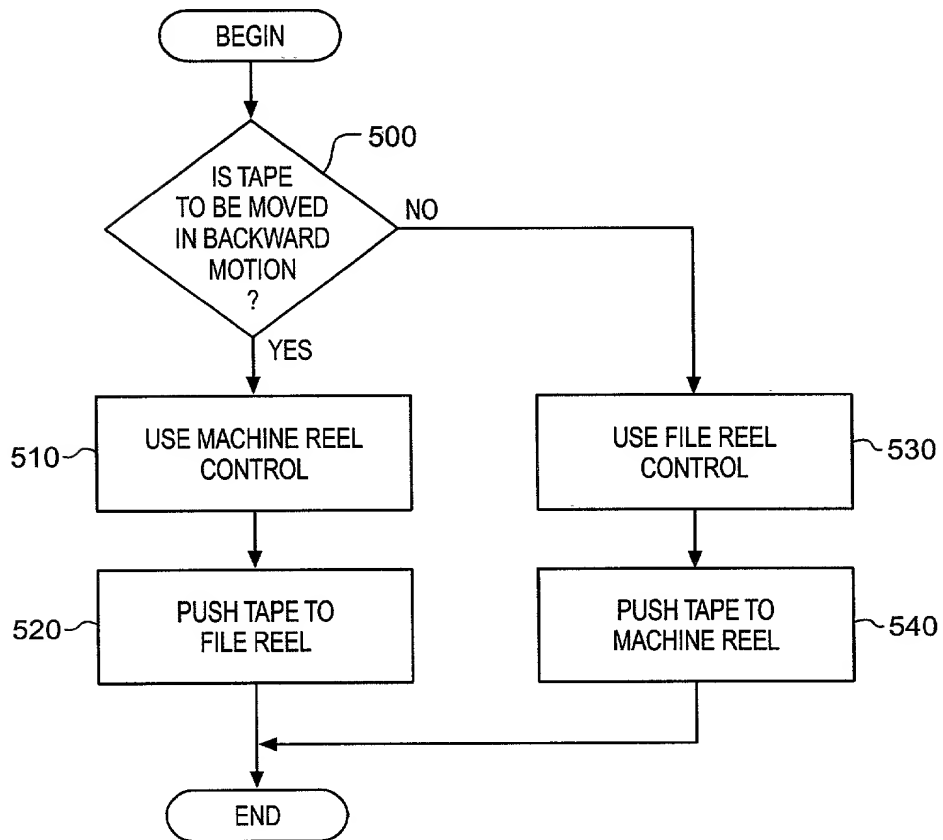
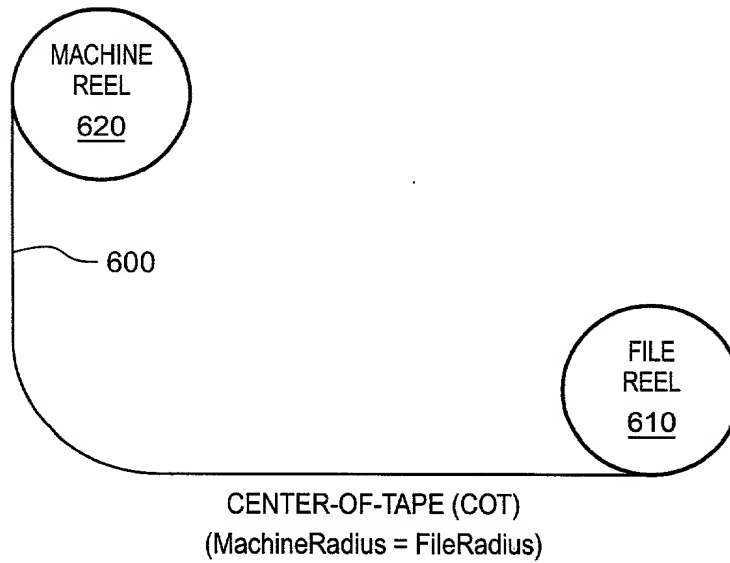
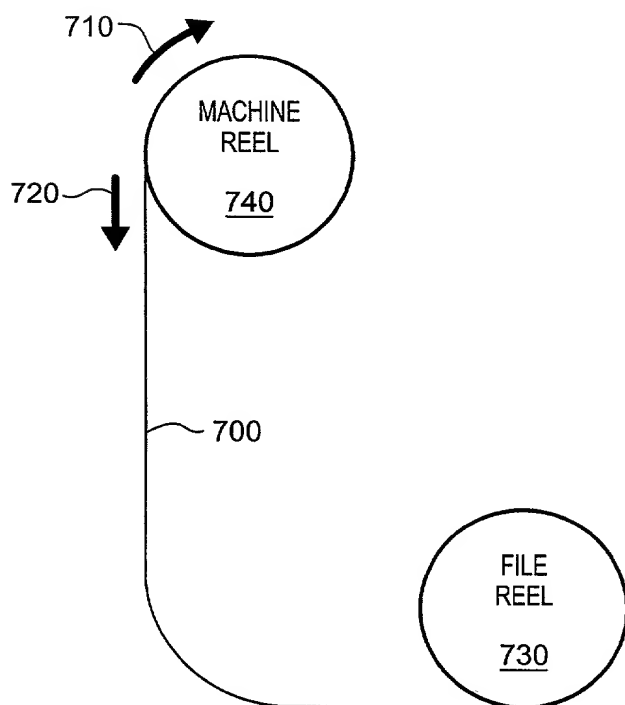


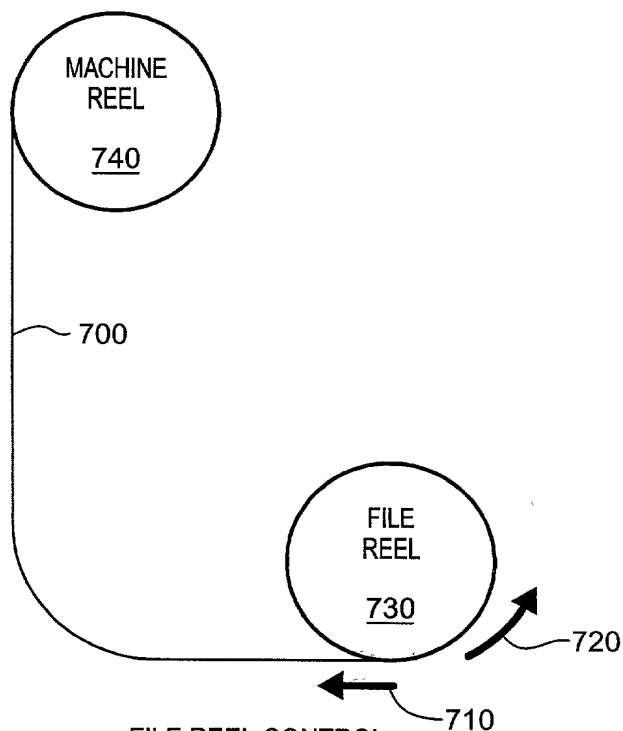
FIG. 6





MACHINE REEL CONTROL
(MachineRadius < FileRadius)

FIG. 7A



FILE REEL CONTROL
(FileRadius < MachineRadius)

FIG. 7B

FIG. 8

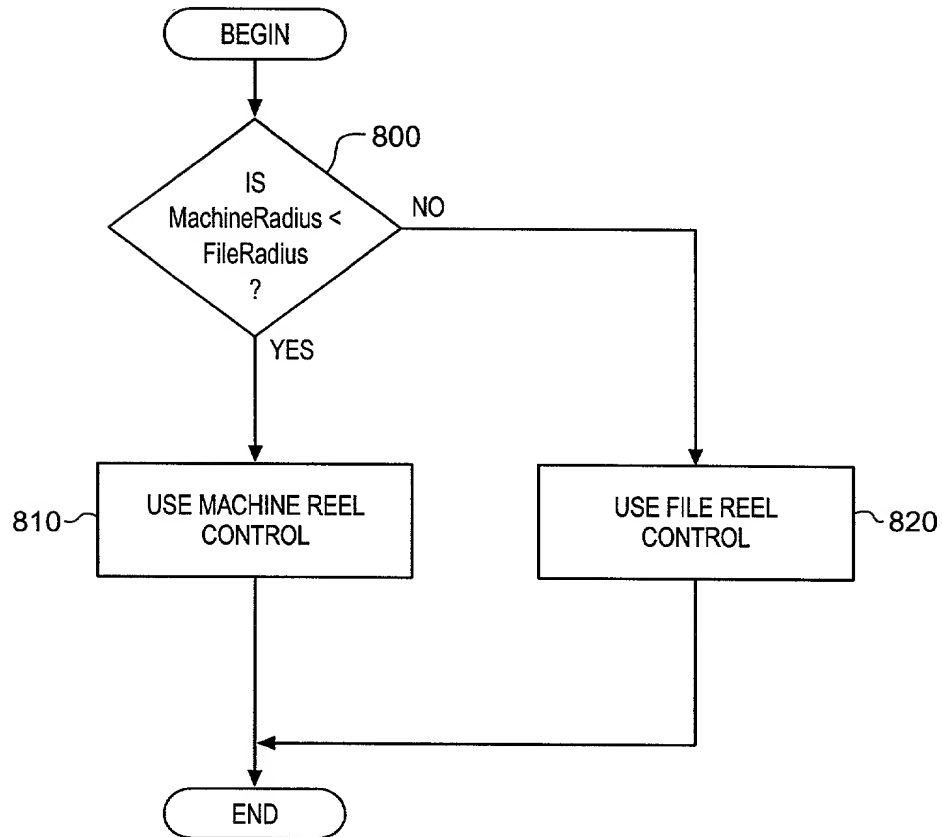


FIG. 9

